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MULTIAXIAL TECHNOLOGY (NCF) unidirectional & stitched multiaxial fabrics in glass, carbon, aramid... and hybrids for the composite industry

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# Technical Data Sheet

## PRODUCT NAME EBX600M225

Biaxial fabric ±45° in "E" glass stitched with chop strand mat

Code 01212250623

layers	angle	fiber	plan	tex	areal weight	areal weight
	tolerance				gr/m²	tolerance
Oº	-	polyester	L5	8,3	9	±3%
+ 45º	± 1º	E glass : PPG Roving 2002 or equivalent	L5	300 - 600	300,5	±3%
90⁰	± 1º	E glass : PPG 136 tex or equivalent	L5	136	13	±3%
- 45º	± 1º	E glass : PPG Roving 2002 or equivalent	L5	300 - 600	300,5	±3%
random	-	E glass : chop roving OCV M3060	L5	2400	225	±3%
		TOTAL gr/m²	-	-	848	±3%

#### Characteristics for fabric

Oridi detter 15005 for fabric				
lunghezza rotolo - standard roll length:	mtl 50 ± 1 mtl			
larghezza rotolo - standard roll width:	mm 1270 ± 10 mm			
peso netto rotolo - net roll weight:	Kg. 54 ± 3 %			
tolleranza sulla grammatura – areal weight tolerance:	$\pm 3\% (\pm 25 \text{ gr/m}^2)$			
grammatura teorica - theoretical areal weight:	gr/m² 848			
identificazione rotolo - ident roll:	EBX600M225			
tipo di legatura - knitting type:	tricot			
filo di legatura – stitch yarn:	polyester, texturated, 8,3 tex			

## Characteristics for filament yarn

tipo fibra – type:	PPG Roving 2002		
binder content:	0.55 – 0.65 % ( nominal ) *		
produttore – manufacturer:	PPG Industries		
densità volumetrica – volumetric density:	gr/cm³ 2.59 – 2.62		
diamentro filamento – filament diameter:	μm 12 - μm 14 - μm 9		
resistenza a trazione – tensile strength:	Mpa 1900 – 2400 ( ASTM D-2343 ) *		
modulo a trazione – tensile modulus:	Gpa 69 – 76 ( ASTM D-2343 ) *		
allungamento a rottura – elongation at break:	3.5 - 4 % *		

<sup>\*</sup>According to ASTM D-2343. All these informations can be used for material selection purposes only.

Fregona lì 03/09/15

Quality Assurance
Ing. Giovanni Fardin

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## TYPE APPROVED PRODUCT - CERTIFICATE NO. K-5807

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